

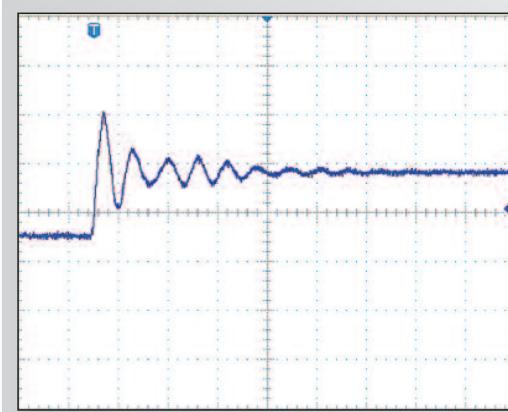
Introduction

Motors controlled by VFDs or servo drives require additional attention to avoid overvoltage spikes, known as dV/dt . Voltage wave reflection is a function of the voltage rise time (dV/dt) and the length of the motor cables. This phenomenon creates additional overvoltage spikes which cause premature degradation and failure to the motor insulation.

The challenge for OEMs, system integrators and distributors is to ensure that the installed motors are well protected from overvoltage. Markets using VFDs have adopted a special motor, better known as, a motor rated VFD or inverter duty motor.

The motor rated VFD construction can change significantly based on the manufacturer. However following the National Electrical Manufacturer's Association (NEMA), the greatest difference between a standard motor and an inverter duty motor is the winding insulation.

For example, a nominal 480 Vac AC drive using a standard grade motor should maintain performance and function with peak voltage up to 1000V. For inverter duty rated motors the acceptable peak voltage is typically 1500V.



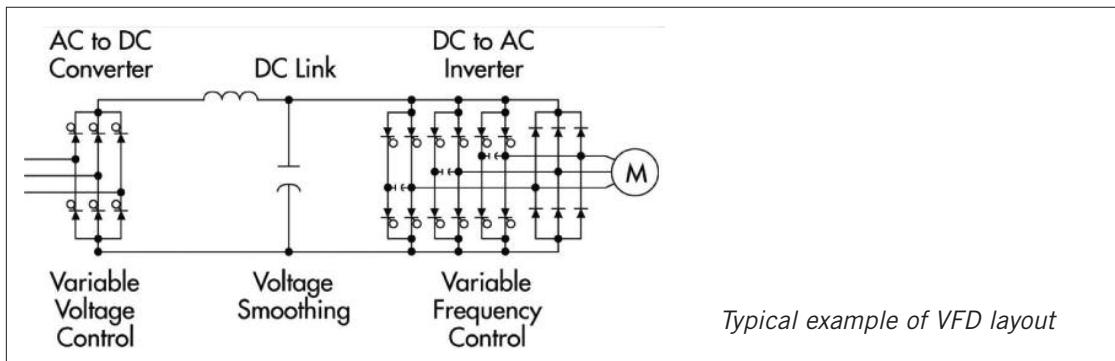
Typical example of dV/dt measured on the motor with cable length of 50m (150 ft)

Theory

To better understand what causes motor failure and unforeseen challenges, it is best to first understand how a VFD is assembled. VFDs are made up of three major parts:

- The rectifier - takes incoming AC power and converts it to DC power
- The DC link - several capacitors used for energy storage from the output of the rectifier
- The inverter - produces 2-20 kHz signal used to generate the output waveform to the motor using pulse width modulation (PWM)

PWM is a technique which generates the width of a pulse based on modulation signal information. Due to this technique, the dV/dt presents a significant concern.



The Solution

Enerdoor has developed the motor protection series to protect motors from harmful overvoltage and dV/dt spikes generated by the drive's output.

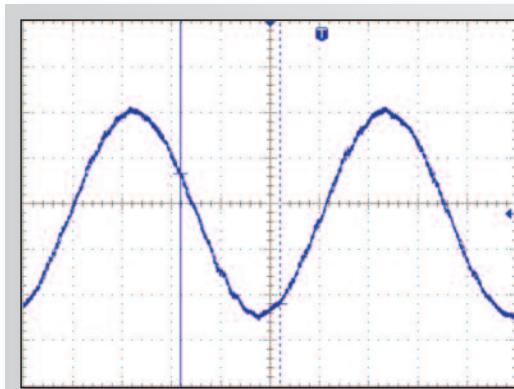
This is particularly useful for applications with variable frequency drives and servo drives. Enerdoor solutions include: common mode and differential mode chokes, sine wave filters and snubbers; all of which are designed to work with various carrier frequencies, output frequencies and applications.

Specific Solutions

Sine Wave Filters: This series reduces the effect of the PWM by converting the drive's output to a true sine waveform, eliminating dV/dt.

The **FIN915SF** model is used with fundamental frequencies up to 25kHz.

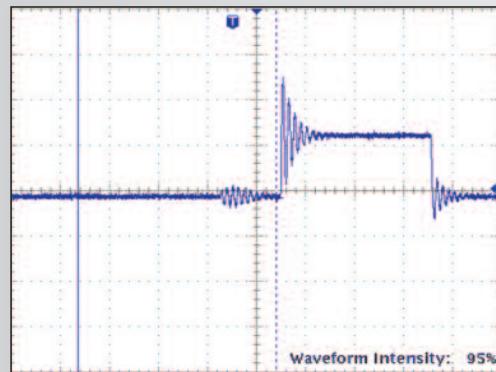
The high frequency inductance **FIN960F** is a unique solution used for synchronous motor spindle applications with output frequencies ranging from 1 Hz to 10 kHz.



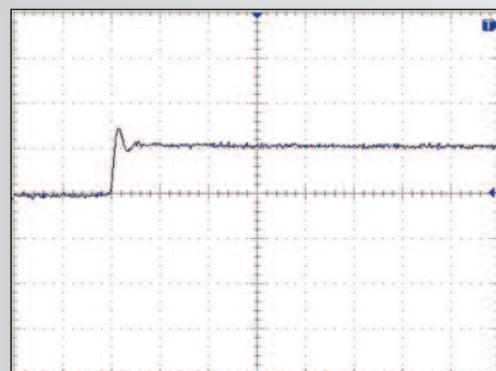
Typical example of a waveform between the VFD and motor using an Enerdoor sine wave filter FIN915SFH



Snubber: Enerdoor snubber **FIN47SNB** is a unique solution to reduce common mode and differential mode noise. The snubber is used in parallel to the system and is an ideal solution for clients in need of improving the reliability of winding insulation and bearings.



Typical measurement of dV/dt on the motor side of VFD with cable length of 100m (300ft)



Typical measurement of dV/dt on the motor side of VFD with cable length of 100m (300ft) with Enerdoor snubber FIN47SNB installed

Filter Selection Guide		Description	Current Range (A)	Voltage	CONNECTORS			FEATURES			APPLICATIONS			Approval			
Motor Protection					Cables	Terminal Blocks	Screws	Bus Bar	Common Mode Attenuation	Differential Mode Attenuation	Very Long Cable Applications	Output Frequency >75Hz	Compact Case	Long Cable Application >300m	CNC Machine	High Frequency Spindle Motor	Motor Controlled by VFD <100m
FIN900	3-phase	10-280	0-600	x x x					x				x	x	x		
FIN930	3-phase	6-200	0-600		x				x							x	
FIN950U	3-phase	8-300	0-600		x	x			x						x		
FIN5955	3-phase	3-20	0-600		x				x		x	x	x	x	x	c UL us	
FIN5958	3-phase	12-110	0-600		x				x	x	x	x	x	x	x	x	
FIN5980P	3-phase	9-22	0-480	x x									x			c UL us	
FIN5983	3-phase	12-60	0-600		x								x	x		x c UL us	
FIN960F	3-phase	10-1000	0-750		x				x	x			x	x	x		
FIN905SF	3-phase	5-880	0-600		x x				x x	x x			x				
FIN915SFH	3-phase	5-1100	0-600		x				x x x					x			
FIN47SNB	3-phase plus neutral	-	0-600		x				x	x x			x x		x x		
FINSTP	star point to ground	-	0-600		x				x x x x	x x x x			x x	x x	c UL us		

Enerdoor motor protection reduces harmful dV/dt generated by variable frequency drives imposed onto the motor. Motor protection devices are designed to work in various applications of switching frequencies and frequency outputs.

This series carries CE and UL approvals and offers a current range from 3 to 1100A. Enerdoor motor protection includes common mode and differential mode inductance, sine wave filters and snubbers.

Unique features include: high linearity vs frequency and current, very low operating temperatures, and compact dimensions.

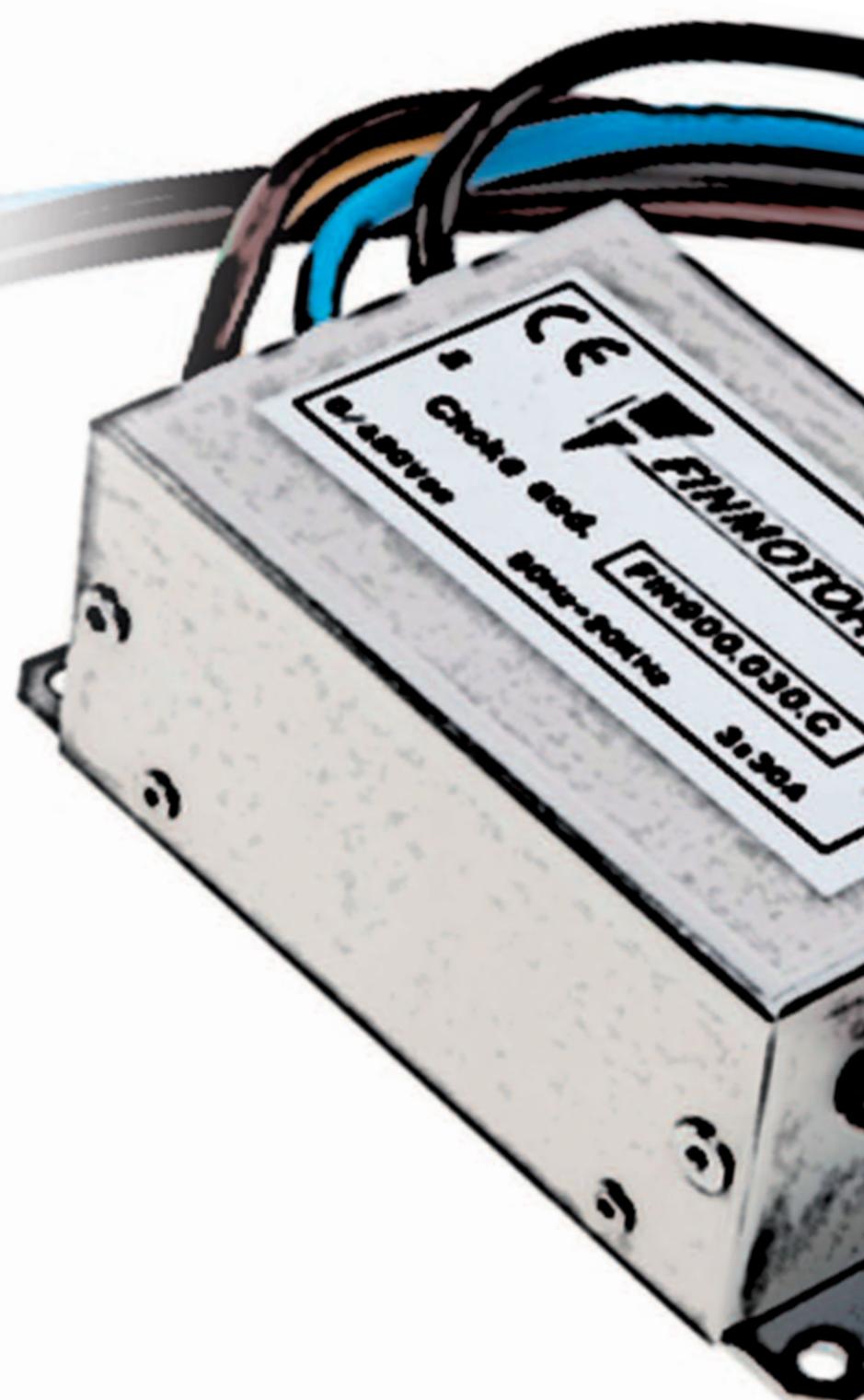
The FIN960F high frequency inductance is a unique solution used for synchronous spindle motor applications. This line works with frequency output up to 2 kHz while allowing the motor to operate at a low temperature.

The FIN905SF and FIN915SFH sine wave filters reduce the PWM effect, convert the PWM to a sine wave and eliminate dV/dt. These lines work with applications in open or closed loop feedback.

The FIN905SF works with frequency output up to 70 Hz. The FIN915SFH line is used with fundamental frequencies up to 2 kHz while maintaining a very low application temperature.

Motor protection applications include:

- Motors controlled by drives
- Pumps and conveyors
- Automated machinery
- Closed loop motor applications
- High speed motors
- CNC machinery
- Long cable applications
2,500m (8,200 ft)
- Process plants
- Water treatment plants
- Packaging machinery





Common mode choke with high attenuation for reducing dV/dt and high frequency

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APPROVALS:



FIN900.(010 - 030).1C

FEATURES

- 5 Year warranty
- Protects against voltage spikes on the motor
- Compact design

BENEFITS

- Rated current from 10 to 280A
- Reduces voltage rise and high frequency noise
- Helps pass emission tests for the IEC61000-6-4 Standards



FIN900.(010 - 030).C

MARKETS

- Motors controlled by drives
- Automated machinery
- Conveyors
- Pumps

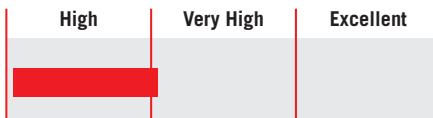
ORDERING CODE

FIN900	.016	.1C
Model	Current (A)	Connection
	1 C	cable 200mm
	2 C	cable 400mm
	C	cable
	V	screws

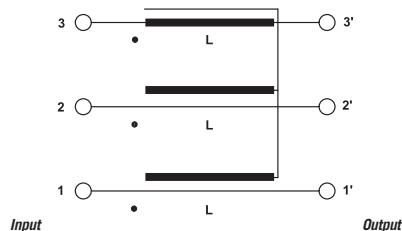


FIN900.(010 - 280).V

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

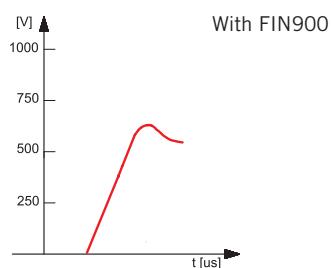
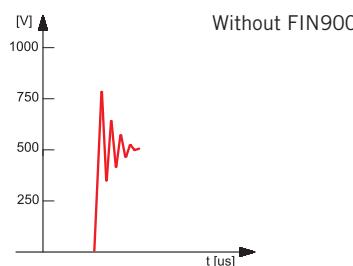
Nominal voltage	0 / 600 Vac
Output frequency	50 - 3500 Hz
Rated current	10 to 280A
Carrier frequency (PWM)	0 - 16 kHz
Potential test voltage phase to phase	1750 Vdc (2 sec.)
Potential test voltage phase to ground	2150 Vdc (2 sec.)
IP Protection	IP20
Overload capability	4 x Rated current (Switch ON) 2 x In 10 seconds 1.5 In for 10 minutes
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs

ELECTRICAL CHARACTERISTICS

FIN900	Rated Current 40°C	Rated Current 50°C	Power Loss (W)
.010.1C	10	9	6
.016.1C	16	14	6
.030.1C	30	26	6

CONNECTIONS

LINE		PE	
d (mm)	Torque (Nm)	d1 (mm)	Torque (Nm)
-	-	M12	20
-	-	M12	20
-	-	M12	20

TYPICAL MEASUREMENT


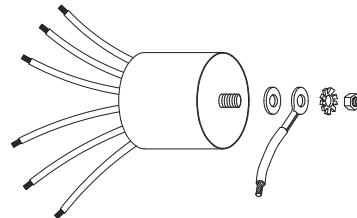
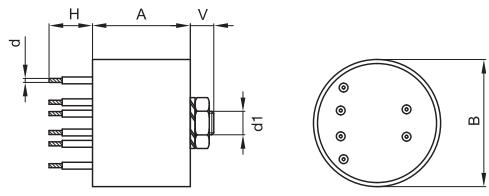
Example of measurement in a typical application using a servo drive

FIN900	Rated Current 40°C	Rated Current 50°C	Power Loss (W)
.010.V	10	9	6
.016.V	16	14	10
.030.V	30	26	15
.050.V	50	45	23
.080.V	80	72	28
.100.V	100	90	45
.150.V	150	135	75
.200.V	200	180	83
.280.V	280	252	96

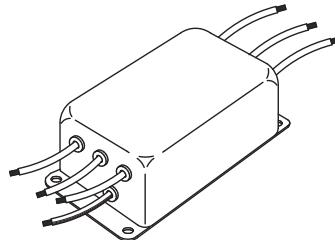
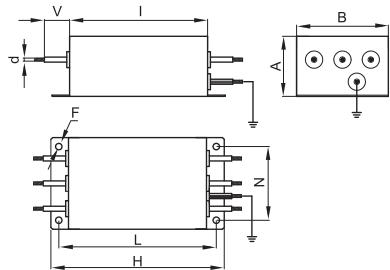
LINE		PE	
d (mm)	Torque (Nm)	d1 (mm)	Torque (Nm)
M4	1.2	M4	1.2
M5	4	M4	1.2
M5	4	M4	1.2
M6	6	M5	4
M6	6	M5	4
M8	14	M8	14
M8	14	M8	14
M10	18	M10	18
M12	18	M10	18

MECHANICAL DIMENSIONS mm

FIN900	A	B	d	V	d1	H	Weight Kg.	Case
.010.1C	60	65	2	12	M12	200	0.5	1C
.016.1C	60	65	2	12	M12	200	0.5	1C
.030.1C	60	65	2	12	M12	200	0.55	1C

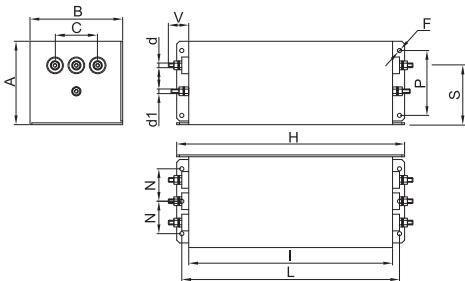
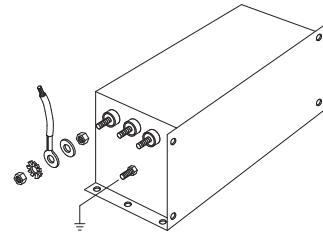
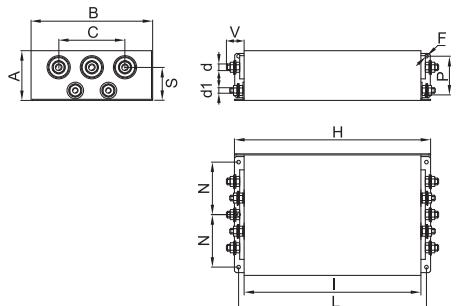
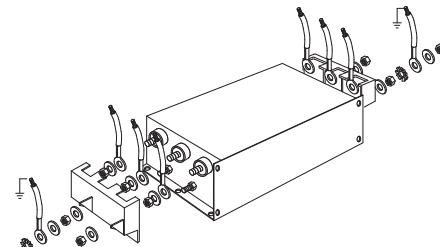
CASE 1C
ASSEMBLY CONNECTION "1C"


FIN900	A	B	d	V	F	H	I	L	N	Weight Kg.	Case
.010.C	42	65	2	200	4.2	120	96	110	51	0.7	C
.016.C	42	65	2	200	4.2	120	96	110	51	0.7	C
.030.C	42	65	2	200	4.2	120	96	110	51	0.75	C

CASE C
ASSEMBLY CONNECTION "C"


MECHANICAL DIMENSIONS mm

FIN900	A	B	C	d	d1	V	F	H	I	L	N	P	S	Weight Kg.	Case
.010.V	58	86	44	M4	M4	14	4.5	186	160	176	30	40	38	2	1
.016.V	58	86	44	M5	M4	14	4.5	186	160	176	30	40	38	2	1
.030.V	58	86	44	M5	M4	14	4.5	186	160	176	30	40	38	2	1
.050.V	58	86	44	M6	M5	14	4.5	186	160	176	30	40	38	2	1
.080.V	90	100	46	M6	M5	28	4.5	246	220	235	35	70	64	3	2
.100.V	90	185	84	M8	M8	25	6.5	356	320	340	77.5	70	69	5	3
.150.V	90	220	120	M8	M8	29	6.5	356	320	340	95	70	60	7	4
.200.V	90	220	120	M10	M10	29	6.5	356	320	340	95	70	60	7.5	4
.280.V	90	220	120	M12	M10	29	6.5	356	320	340	95	70	60	8	4

CASE 1, 2

ASSEMBLY CONNECTION "V"

CASE 3, 4

ASSEMBLY CONNECTION "V"




Common mode choke with very high attenuation for reducing dV/dt

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APPROVALS:



FIN930.(006 - 200).M

FEATURES

- Rated current from 6 to 200A
- Increases motor life
- Protects against voltage spikes on the motor

BENEFITS

- 5 Year warranty
- Safety terminal block connectors
- Helps pass immunity and emission tests for the IEC61000-6-2 and IEC61000-6-4 Standards

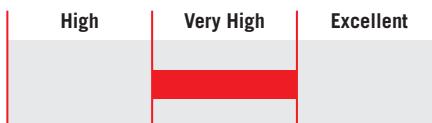
MARKETS

- Motors controlled by drives
- Pumps
- Conveyors
- Spindle motors closed loop

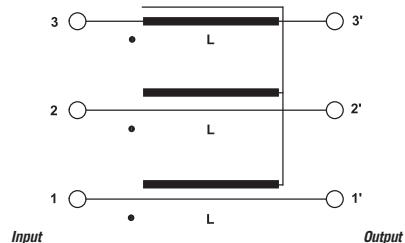
ORDERING CODE

FIN930 .055 .M
Model Current (A) Connection
M = Terminal block

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

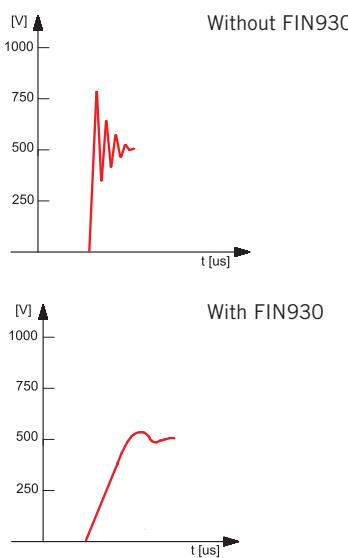
Nominal voltage	0 / 600 Vac
Output frequency	50 - 3500 Hz
Rated current	6 to 200A
Carrier frequency (PWM)	0 - 16 kHz
Potential test voltage phase to phase	2400 Vdc (2 sec.)
Potential test voltage phase to ground	3200 Vdc (2 sec.)
IP Protection	IP20
Overload capability	4 x Rated current (Switch ON) 2 x In 10 seconds 1.5 In for 10 minutes
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs

ELECTRICAL CHARACTERISTICS

FIN930	Rated Current 40°C	Rated Current 50°C	Power Loss (W)
.006.M	8	6	3
.012.M	14	12	3
.016.M	18	16	4
.025.M	28	25	4
.032.M	35	32	5
.042.M	50	42	7
.055.M	63	55	8
.070.M	80	70	13
.080.M	90	80	13
.100.M	110	100	15
.115.M	130	115	22
.150.M	175	150	25
.200.M	230	200	28

CONNECTIONS

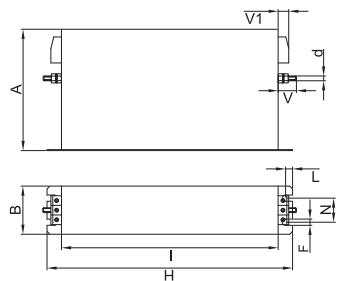
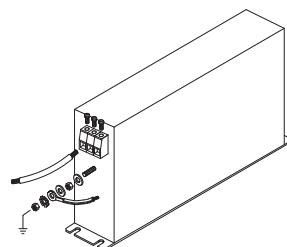
LINE		PE		
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Torque (Nm)	d (mm)	Torque (Nm)
0.2 - 10	0.2 - 6	1.2	M6	1.2
0.2 - 10	0.2 - 6	1.2	M6	1.2
0.2 - 10	0.2 - 6	1.2	M6	1.2
0.2 - 10	0.2 - 6	1.2	M6	1.2
0.5 - 16	0.5 - 10	1.8	M6	1.8
0.5 - 16	0.5 - 10	1.8	M6	1.8
4 - 25	6 - 35	4.5	M10	4.5
4 - 25	6 - 35	4.5	M10	4.5
10 - 50	10 - 50	4	M10	4
10 - 50	10 - 50	4	M10	4
35 - 95	35 - 95	20	M10	20
35 - 95	35 - 95	20	M10	20

TYPICAL MEASUREMENT


Example of measurement in a typical application using a servo drive

MECHANICAL DIMENSIONS mm

FIN930	A	B	V	V1	F	H	I	L	N	d	Weight Kg.	Case
.006.M	140	50	19	15	6	226	200	7	28	M6	1.7	1
.012.M	140	50	19	15	6	226	200	7	28	M6	1.7	1
.016.M	177	60	19	15	6	267	237	8	34	M6	1.7	1
.025.M	177	60	19	15	6	267	237	8	34	M6	2.3	1
.032.M	177	60	19	15	6	267	237	8	34	M6	2.3	1
.042.M	177	70	19	25	6	295	265	8	44	M6	3.4	1
.055.M	177	70	19	33	6	295	265	8	44	M6	3.5	1
.070.M	205	80	28	38	8	390	340	12	53	M10	6	1
.080.M	205	80	28	38	8	390	340	12	53	M10	6	1
.100.M	205	80	28	43	8	390	340	12	53	M10	7.1	1
.115.M	205	80	28	43	8	390	340	12	53	M10	7.1	1
.150.M	220	105	28	50	8	420	370	12	78	M10	8.5	1
.200.M	220	105	28	50	8	420	370	12	78	M10	8.5	1

CASE 1

ASSEMBLY CONNECTION "M"




Differential mode choke with very high attenuation to reduce dV/dt

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FIN950U.(008 - 300).M

FEATURES

- Rated current from 8 to 300A
- Increases motor life
- Protects against voltage spikes on the motor

APPROVALS:



MARKETS

- Motors controlled by drives
- Pumps
- Conveyors

BENEFITS

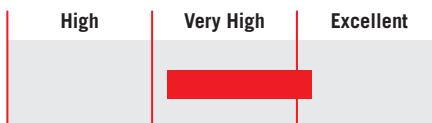
- Terminal blocks up to 200A
- Low power loss
- Available in open frame or enclosure

ORDERING CODE

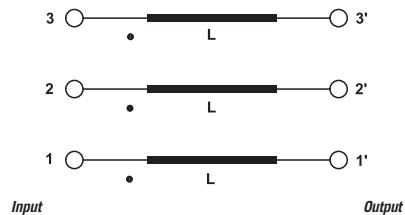
FIN 950U .008 .M
Model Current (A) Connection
M = Terminal block

Models available with current ratings up to 3000A

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

Nominal voltage	0 / 600 Vac *
Output frequency	0 - 100 Hz
Carrier frequency	0 - 16 kHz
Rated current	8 to 300A
Insulation class	H
IP Protection	IP20 up to 200A IP00 over 200A
Saturation current	4 x Rated current (Switch ON) 2 x In 10 seconds 1.5 In for 10 minutes 1.5 x Nominal current
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs

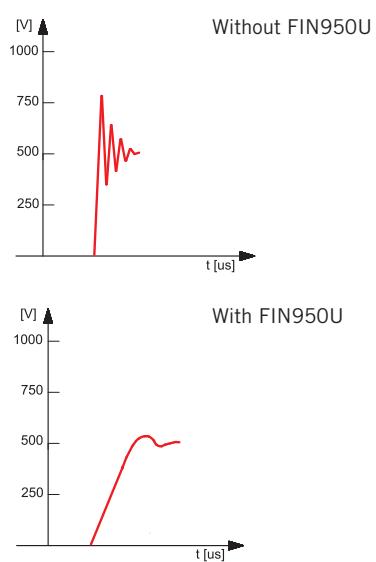
* Available higher voltages

ELECTRICAL CHARACTERISTICS

FIN950U	Rated Current 40°C	Rated Current 50°C	Power Loss (W)
.008.M20	8	6	23
.012.M12	12	10	30
024.M070	24	21	36
.050.M038	50	45	61
.090.M019	90	81	73
.150.M013	150	135	120
.200.M0080	200	180	150
.300.M0053	300	260	225

CONNECTIONS

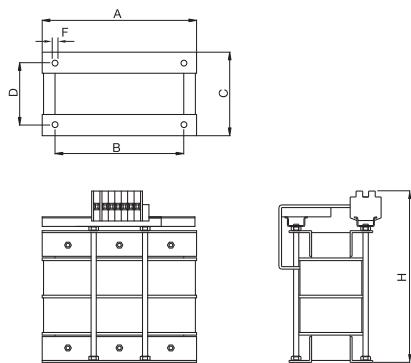
LINE			PE
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Block Torque (Nm)	Torque (Nm)
0.2 - 10	0.2 - 6	1.2	1.2
0.2 - 10	0.2 - 6	1.2	1.2
0.2 - 10	0.2 - 6	1.2	1.2
0.5 - 10	0.5 - 10	1.8	1.8
10 - 50	10 - 50	4.0	4.0
10 - 50	10 - 50	4.0	4.0
35 - 95	35 - 95	20	20
70 - 240	70 - 240	30	30

TYPICAL MEASUREMENT


Example of measurement in a typical application using a servo drive

MECHANICAL DIMENSIONS mm

FIN950U	A	B	C	D	F	H	Weight Kg.	Case
.008.M20	150	125	100	55	7	250	2	1
.012.M12	150	125	100	55	7	250	3	1
024.M070	150	125	100	55	7	250	4	1
.050.M038	180	150	110	90	7	280	5	1
.090.M019	180	150	110	90	7	280	18	1
.150.M013	240	200	190	95	10	310	20	1
.200.M0080	240	200	190	95	10	310	26	1
.300.M0053	300	260	170	110	10	310	40	1

CASE 1




High frequency differential choke with excellent attenuation to reduce dV/dt

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APPROVALS:

UL508
CSA C22.2
E480443

RoHS

CE

SCCR by UL508A



FEATURES

- Rated current from 3 to 20A
- Increases motor life
- Protects against voltage spikes on the motor
- Low power loss up to 250 Hz frequency output

BENEFITS

- 2 Year warranty
- Safety terminal block connectors
- Very compact design

FIN5955.(003 - 020).M

MARKETS

- High speed motors up to 250 Hz
- AC motors controlled by VFDs
- Woodworking machinery
- Spindle motors closed loop

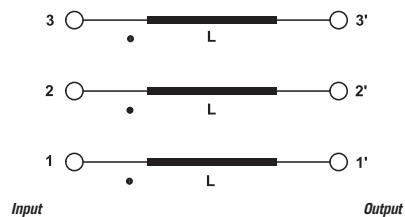
ORDERING CODE

FIN5955 .020 .M
Model Current (A) Connection
M = Terminal block

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

Nominal voltage	0 / 600 Vac
Output frequency	0 - 250 Hz*
Rated current	3 to 20A
Carrier frequency (PWM)	0 - 16 kHz
Potential test voltage phase to phase	2400 Vdc (2 sec.)
Potential test voltage phase to ground	3200 Vdc (2 sec.)
IP Protection	IP20
Saturation current	4 x Rated current (Switch ON) 2 x In 10 seconds 1.5 In for 10 minutes 1.5 x Nominal current
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs.

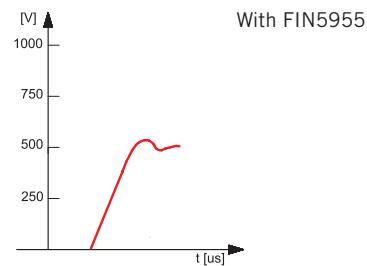
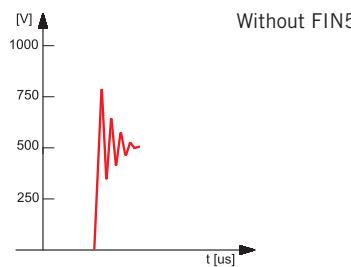
* Optional output frequency 850 Hz

ELECTRICAL CHARACTERISTICS

FIN5955	Rated Current 40°C	Rated Current 50°C	Power Loss (W)
.003.M	3	2	2.2
.006.M	6	5	2.4
.010.M	10	8	2.7
.020.M	20	17	3

CONNECTIONS

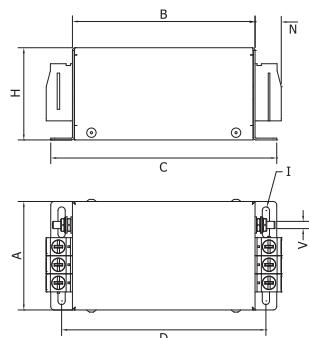
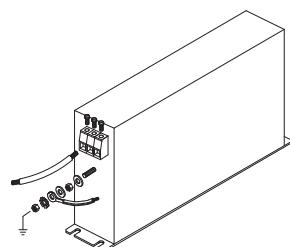
LINE		PE		
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Torque (Nm)	V (mm)	Torque (Nm)
0.2 - 10	0.2 - 6	1.2	M4	1.2
0.2 - 10	0.2 - 6	1.2	M4	1.2
0.2 - 10	0.2 - 6	1.2	M4	1.2
0.2 - 10	0.2 - 6	1.2	M4	1.2

TYPICAL MEASUREMENT


Example of measurement in a typical application using a servo drive

MECHANICAL DIMENSIONS mm

FIN5955	A	B	C	D	H	N	I	V	Weight Kg.	Case
.003.M	60	101	125	113	51	11	4x17	M4	0.40	1
.006.M	60	101	125	113	51	11	4x17	M4	0.40	1
.010.M	60	101	125	113	51	11	4x17	M4	0.45	1
.020.M	60	101	125	113	51	11	4x17	M4	0.45	1

CASE 1

ASSEMBLY CONNECTION "M"




High frequency differential choke with excellent attenuation to reduce dV/dt

Datasheet 3/2019

APPROVALS:



FIN958.(012 - 110).M

FEATURES

- Rated current from 12 to 110A
- Protects against voltage spikes on the motor
- Low power loss up to 1 kHz frequency output

BENEFITS

- 2 Year warranty
- Safety terminal block connectors

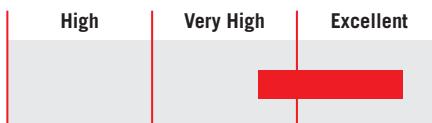
MARKETS

- High speed motors
- High speed pumps
- Woodworking machinery
- Spindle motors closed loop

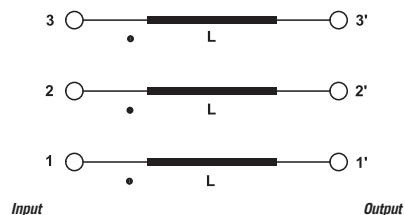
ORDERING CODE

FIN958 .012 .M
Model Current (A) Connection
M = Terminal block

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

Nominal voltage	0 / 600 Vac
Output frequency	0 - 1000 Hz
Rated current	12 to 110A
Carrier frequency (PWM)	0 - 16 kHz
Potential test voltage phase to phase	2400 Vdc (2 sec.)
Potential test voltage phase to ground	3200 Vdc (2 sec.)
IP Protection	IP20
Saturation current	4 x Rated current (Switch ON) 2 x In 10 seconds 1.5 In for 10 minutes 1.5 x Nominal current
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs

ELECTRICAL CHARACTERISTICS

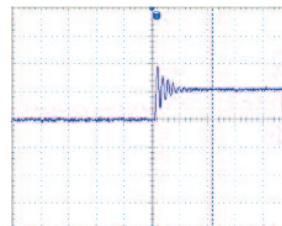
FIN958	Rated Current 40°C	Rated Current 50°C	Power Loss (W)
.012.M	12	10	3.4
.020.M	20	18	4.4
.025.M	25	23	4.8
.032.M	32	28	5.3
.042.M	42	38	7
.060.M	60	54	11
.075.M	75	67	12
.090.M	90	81	12.7
.110.M	110	100	13

CONNECTIONS

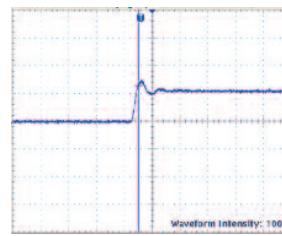
LINE		PE		
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Torque (Nm)	d (mm)	Torque (Nm)
0.2 - 10	0.2 - 6	1.2	M6	1.2
0.2 - 10	0.2 - 6	1.2	M6	1.2
0.2 - 10	0.2 - 6	1.2	M6	1.2
0.2 - 10	0.2 - 6	1.2	M6	1.2
0.2 - 10	0.2 - 6	1.2	M6	1.2
6 - 35	4 - 25	4.5	M6	6
6 - 35	4 - 25	4.5	M6	6
10 - 50	10 - 50	4.0	M10	6
35 - 95	35 - 95	20.0	M10	6

TYPICAL MEASUREMENT

Without FIN958



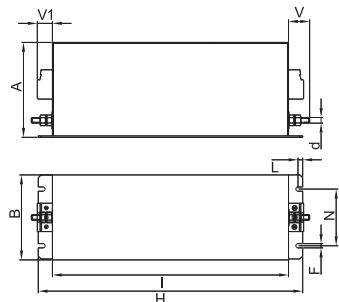
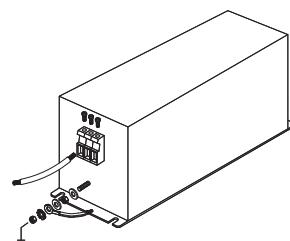
With FIN958



Example of measurement in a typical application using a servo drive

MECHANICAL DIMENSIONS mm

FIN958	A	B	V	V1	F	H	I	L	N	d	Weight Kg.	Case
.012.M	100	90	22	16	5.4	250	220	7.5	60	M6	1.9	1
.020.M	100	90	22	16	5.4	250	220	7.5	60	M6	1.9	1
.025.M	100	90	22	16	5.4	250	220	7.5	60	M6	1.9	1
.032.M	100	90	22	16	5.4	250	220	7.5	60	M6	2.0	1
.042.M	100	90	22	35	5.4	250	220	7.5	60	M6	2.5	2
.060.M	135	85	22	39	6.5	270	240	7.5	60	M6	3.8	3
.075.M	135	85	22	39	6.5	270	240	7.5	60	M6	4.5	3
.090.M	155	90	24	43	6.5	270	240	7.5	65	M10	6.0	3
.110.M	170	125	26	51	6.5	380	350	7.5	102	M10	8.5	4

CASE 1, 2, 3, 4

ASSEMBLY CONNECTION "M"




High frequency differential choke with excellent attenuation to reduce dV/dt

Datasheet 3/2019

APPROVALS:

UL508
CSA C22.2
E480443

RoHS



FIN5980P.(009 - 022).M

FEATURES

- Rated current from 9 to 22A
- Increases motor life
- Protects against voltage spikes on the motor

BENEFITS

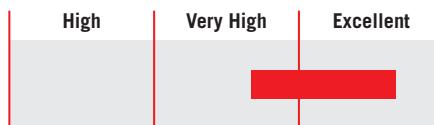
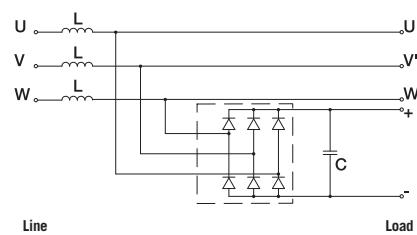
- Overvoltage spikes regenerate into the DC bus
- Safety terminal block connectors
- Low power loss up to 1.5 kHz frequency output

MARKETS

- Servo drives
- Spindle motors
- Closed loop motor applications

ORDERING CODE

FIN 5980P .022 .M
 Model Current (A) Connection
 M = Terminal block

ATTENUATION INDICATOR**ELECTRIC DIAGRAM****TECHNICAL SPECIFICATIONS**

Nominal voltage	0 / 480 Vac
Output frequency	0 – 1500 Hz
Rated current	9 to 22A
Carrier frequency (PWM)	0 - 16 kHz
Potential test voltage phase to phase	1200 Vdc (2 sec.)
Potential test voltage phase to ground	3200 Vdc (2 sec.)
IP Protection	IP20
Saturation current	4 x Rated current (Switch ON) 2 x In 10 seconds 1.5 In for 10 minutes 1.5 x Nominal current
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs.

ELECTRICAL CHARACTERISTICS

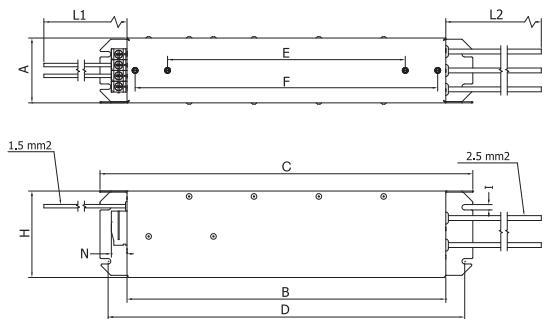
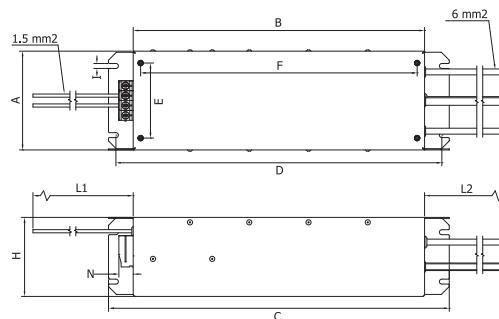
FIN5980P	Rated Current 40°C	Rated Current 50°C	Power Loss at 50 Hz (1000 Hz)
.009.M	12	10	1.2 (2.7)
.022.M	30	25	1.8 (4.7)

CONNECTIONS

LINE			PE
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Block Torque (Nm)	Torque (Nm)
0.5 - 16	0.5 - 10	1.8	1.8
0.5 - 16	0.5 - 10	1.8	1.8

MECHANICAL DIMENSIONS mm

FIN5980P	A	B	C	D	E	F	H	I	L1	L2	N	Weight Kg.	Case
.009.M	60	295	345	330	220	280	60	5	300	300	11	2.2	1
.022.M	100	295	345	330	76	280	100	5	300	300	11	3	2

CASE 1

CASE 2




High frequency differential choke with excellent attenuation to reduce dV/dt

Datasheet 3/2019

APPROVALS:

UL508
CSA C22.2
E480443

RoHS

CE



FIN5983.(012 - 060).M

FEATURES

- Rated current from 12 to 60A
- Increases motor life
- Protects against voltage spikes on the motor

BENEFITS

- Safety terminal block connectors
- Low power loss up to 1 kHz frequency output

MARKETS

- Motors controlled by drives
- Woodworking machinery
- Closed loop motor applications

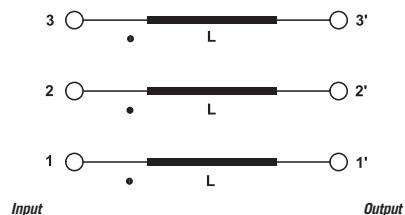
ORDERING CODE

FIN 5983 .030 .M
Model Current (A) Connection
M = Terminal block

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

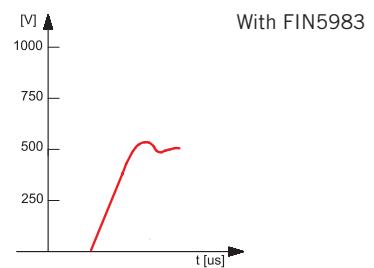
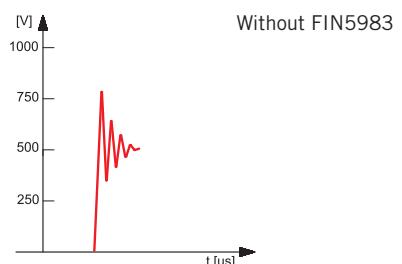
Nominal voltage	0 / 600 Vac
Output frequency	0 – 1000 Hz
Rated current	12 to 60A
Carrier frequency (PWM)	0 - 16 kHz
Potential test voltage phase to phase	2400 Vdc (2 sec.)
Potential test voltage phase to ground	3200 Vdc (2 sec.)
IP Protection	IP20
Saturation current	4 x Rated current (Switch ON) 2 x In 10 seconds 1.5 In for 10 minutes 1.5 x Nominal current
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs.

ELECTRICAL CHARACTERISTICS

FIN5983	Rated Current 40°C	Rated Current 50°C	Power Loss (W)
.012.M	12	10	1.2 (2.7)
.030.M	30	25	1.8 (4.7)
.040.M	45	37	3 (7)
.060.M	60	50	8 (16.8)

CONNECTIONS

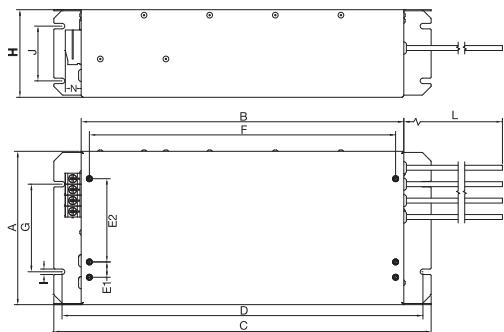
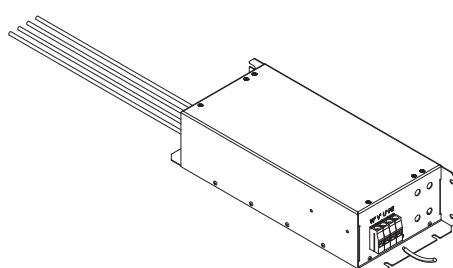
LINE			PE
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Torque (Nm)	Torque (Nm)
0.5 - 16	0.5 - 10	1.8	1.8
0.5 - 16	0.5 - 10	1.8	1.8
0.5 - 16	0.5 - 10	1.8	1.8
4 - 25	6 - 35	4.5	4.5

TYPICAL MEASUREMENT


Example of measurement in a typical application using a servo drive

MECHANICAL DIMENSIONS mm

FIN5983	A	B	C	D	E1	E2	F	G	H	J	L	I	N	Weight Kg.	Case
.012.M	140	295	345	330	14	76	280	80	80	50	300	5	33	2.2	1
.030.M	140	295	345	330	14	76	280	80	80	50	300	5	33	2.5	1
.040.M	200	295	345	330	-	160	280	120	80	50	300	5	38	3.2	1
.060.M	200	295	345	330	-	160	280	120	80	50	300	5	38	4	1

CASE 1

ASSEMBLY CONNECTION "M"




High frequency differential mode choke with excellent attenuation for high speed motors

Datasheet 3/2019

APPROVALS:



FIN960F.(010 - 1000).M

FEATURES

- Rated current from 10 to 1000A
- Increases motor life
- Protects against voltage spikes on the motor
- Customizable per motor specifics to optimize the system

MARKETS

- High speed motors
- CNC machinery
- Woodworking machinery

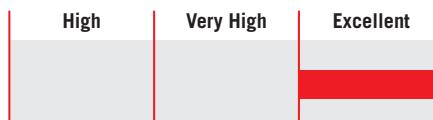
BENEFITS

- Low power loss with frequency output up to 30 kHz
- No ventilation required
- Excellent performance versus frequency and current
- Available in open frame or enclosure

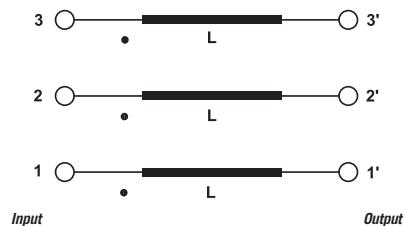
ORDERING CODE

FIN960F .050 .M 010
 Model Current (A) Connection Inductance
 value (L)
 M = Terminal block

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

Nominal voltage	0 / 750 Vac
Output frequency	0 - 30 kHz
Rated current	10 to 1000A
Carrier frequency (PWM)	0 - 60 kHz
Potential test voltage phase to phase	2400 Vdc (2 sec.)
Potential test voltage phase to ground	3200 Vdc (2 sec.)
IP Protection	IP20
Saturation current	4 x Rated current (Switch ON) 2 x In 10 seconds 1.5 In for 10 minutes 1.5 x Nominal current
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs

ELECTRICAL CHARACTERISTICS

FIN960F	Rated Current (S1)	Peak Current (S6)	Power Loss (W)
.050.M010	50	75	70
.110.M010	110	150	110
.160.M010	160	200	150
.095.M020	95	130	90
.130.M025	130	160	115
.160.M025	160	180	170
.090.M030	90	120	60
.050.M040	50	75	80
.110.M040	110	150	280
.200.M040	200	240	580
.085.M060	85	120	280
.135.M060	135	165	300
.170.M060	170	205	520
.120.M100	120	145	305
.200.M100	200	240	820

S1 (100%) at 40°C - S6 (40% 2 min) at 40°C

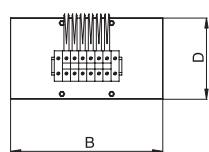
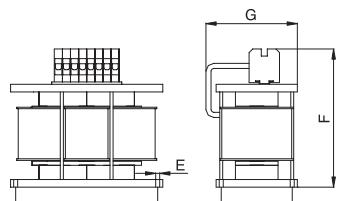
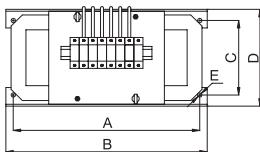
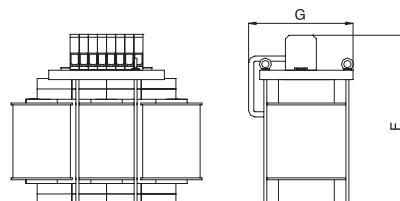
CONNECTIONS

Solid Cable (mm²)	LINE		PE
	Stranded Cable (mm²)	Terminal Block Torque (Nm)	Torque (Nm)
2.5 - 50	2.5 - 35	5	5
10 - 70	10 - 50	6	6
10 - 95	10 - 50	10	10
10 - 70	10 - 50	6	6
10 - 95	10 - 70	10	10
10 - 95	10 - 70	10	10
10 - 70	10 - 50	6	6
2.5 - 50	2.5 - 35	5	5
10 - 70	10 - 50	6	6
16 - 150	16 - 95	20	20
10 - 70	10 - 50	6	6
10 - 95	10 - 70	10	10
10 - 95	10 - 70	10	10
10 - 70	10 - 50	6	6
16 - 250	16 - 95	20	20

Custom nominal current and inductance value combinations are available to accommodate specific motor characteristics and working cycles.

MECHANICAL DIMENSIONS mm

FIN960F	A	B	C	D	E	F	G	Weight Kg.	Case
.050.M010	230	250	80	100	7	270	120	6	1
.110.M010	240	260	110	140	7	270	150	18	2
.160.M010	370	400	170	230	12	350	250	37	3
.095.M020	240	260	110	140	7	270	150	20	2
.160.M025	500	540	200	260	12	500	300	75	5
.130.M030	500	540	200	260	12	500	300	65	5
.050.M040	280	300	140	160	8	280	180	19	6
.110.M040	500	540	200	260	12	500	300	65	5
.200.M040	500	540	200	260	12	500	300	120	5
.085.M060	500	540	200	260	12	500	300	65	5
.135.M060	500	540	200	260	12	500	300	88	5
.170.M060	500	540	200	260	12	500	300	105	5
.120.M100	500	540	200	260	12	500	300	95	5
.200.M100	660	700	320	390	12	600	410	200	7

CASE 1, 2, 6

CASE 3, 4, 5, 7




Sine wave filter with excellent attenuation for variable frequency drive applications

Datasheet 3/2019

APPROVALS:



FIN905SF.(005 - 045).M

FEATURES

- Rated current from 5 to 880A
- Very compact design
- Available in Nema 1 or Nema 3R enclosures

BENEFITS

- Low power loss
- No ventilation required
- Excellent performance versus frequency and current
- Available in open frame or enclosure



FIN905SF.(060 - 180).M

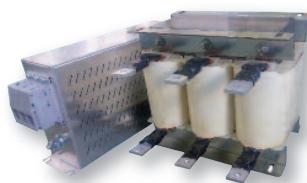
MARKETS

- Long cable applications - 2.500m
- Process plants
- Water treatment plants
- Variable frequency drives
- Agriculture

ORDERING CODE

FIN905SF	.100	.M	-N1
Model	Current (A)	Connection	Enclosure
M	= Terminal	N1 = Nema 1 (IP20)	
V	= Screws	N3R = Nema 3R (IP54)	

B = Bus bar

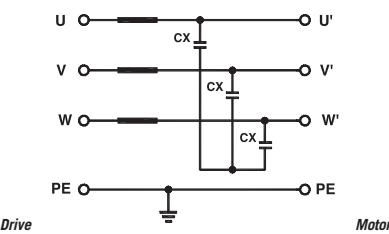


FIN905SF.(260 - 410).B

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

Nominal voltage	0 / 600 Vac
Output frequency	0 - 100 Hz
Rated current	5 to 880A
Carrier frequency (PWM)	>4 kHz, see table
Ambient temperature	70°C
Altitude	1000 m
Relative humidity	<95% no condensation
Saturation current	4 x Rated Current (Switch ON) 2 x In 10 seconds 1.5 x In 10 minutes 1.5 x Nominal current
IP Protection	IP20 up to 180A IP00 over 260A
Optional	Enclosure, fan



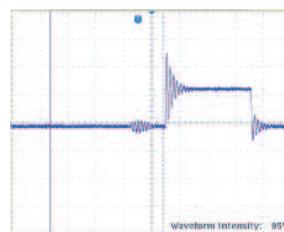
FIN905SF.(480 - 880).B

ELECTRICAL CHARACTERISTICS

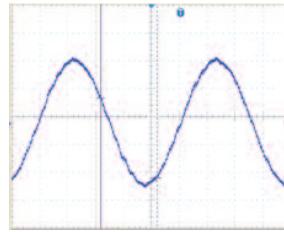
FIN905SF	Rated Current 40°C	Rated Current 50°C	Min. Switch Freq. (kHz)	Power Loss (W)
.005.M	5	4	4	67
.008.M	8	7	4	79
.010.M	10	8	4	88
.016.M	16	14	4	116
.025.M	25	21	4	151
.036.M	36	30	4	175
.048.M	48	39	4	250
.060.M	60	50	4	282
.075.M	75	60	4	340
.115.M	115	95	4	575

CONNECTIONS

LINE			PE
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Block Torque (Nm)	Torque (Nm)
0.2-10	0.2-6	1.2	1.2
0.2-10	0.2-6	1.2	1.2
0.2-10	0.2-6	1.2	1.2
0.2-10	0.2-6	1.2	1.2
0.2-10	0.2-6	1.2	1.2
0.2-10	0.2-6	1.8	1.8
0.2-10	0.2-6	1.8	1.8
6-35	4-25	4.5	4.5
6-35	4-25	4.5	4.5
10-50	10-50	4	4

TYPICAL MEASUREMENT


Standard waveform measured when the motor is controlled by VFD drive.



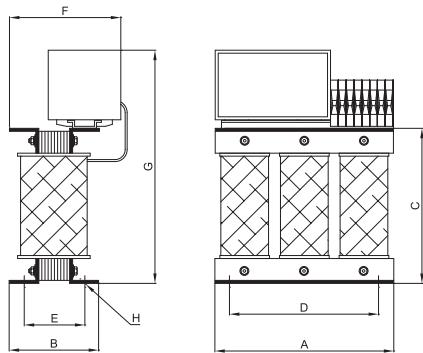
Standard waveform measured when Enerdoor sine wave filter is installed on motor controlled by VFD drive.

FIN905SF	Rated Current 40°C	Rated Current 50°C	Min. Switch Freq. (kHz)	Power Loss (W)
.180.B	180	145	4	695
.320.B	320	290	4	950
.410.B	410	350	6	1170
.480.B	480	420	6	1390
.660.B	660	580	6	2050
.750.B	750	650	6	2900
.880.B	880	750	6	3450

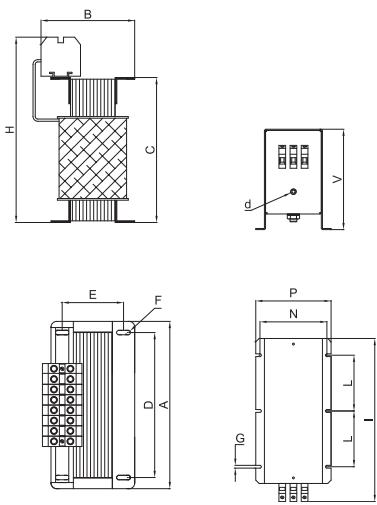
LINE			PE
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Block Torque (Nm)	Torque (Nm)
39-95	35-95	20.0	20.0
M8	14	M10	18
M8	14	M10	18
M12	20	M10	18
M12	20	M10	18
M12	20	M10	18
M12	20	M10	18

MECHANICAL DIMENSIONS mm

FIN905SF	A	B	C	D	E	F	G	H Ø	Weight Kg.	Case
005.M	180	90	156	150	60	116	235	8	8	1
008.M	180	90	156	150	60	116	235	8	10	1
010.M	180	90	156	150	60	116	235	8	11	1
016.M	240	130	210	210	95	165	290	8	16	1
025.M	240	130	210	210	95	165	290	8	20	1
036.M	240	130	210	210	95	165	290	8	22	2
.048.M	240	130	210	210	95	165	290	8	28	2

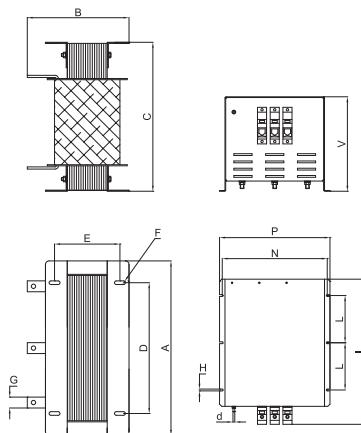
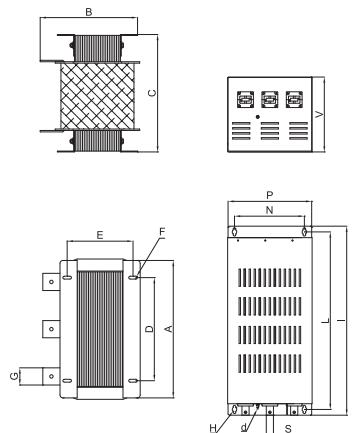
CASE 1, 2


FIN905SF	A	B	C	D	E	F	G	H	I	L	N	P	V	d	Weight Kg.	Case
.060.M	300	165	260	260	110	8	5	332	260	100	120	135	180	M5	34	3
.075.M	360	174	305	260	120	8	5	377	293	100	120	135	180	M5	47	3
.115.M	360	203	310	260	145	8	5	400	389	130	205	220	260	M5	72	4

CASE 3, 4


MECHANICAL DIMENSIONS mm

FIN905SF	A	B	C	D	E	F	G	H	I	L	N	P	V	d	S	Weight Kg.	Case
.180.B	350	230	310	260	165	8	5	400	389	130	205	220	260	M5	-	86	5
.260.B	480	280	410	360	230	8	30	5	400	130	290	305	260	M5	-	132	5
.320.B	48	300	410	360	230	8	40	5	400	130	290	305	260	M5	-	163	5
.410.B	480	340	410	360	230	10	60	5	400	130	290	305	260	M5	-	188	5
.480.B	480	360	410	360	230	10	60	5	660	620	245	292	260	M5	25x10	208	6
.660.B	600	370	510	380	240	10	60	5	660	620	245	292	260	M5	25x10	309	6
.750.B	600	390	510	380	240	10	80	5	830	750	245	292	260	M5	25x10	356	6
.880.B	600	370	570	380	240	10	80	5	830	750	245	292	260	M5	25x10	351	6

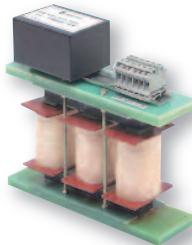
CASE 5

CASE 6




Datasheet 3/2019

High frequency sine wave filter with excellent attenuation for variable frequency drive applications

APPROVALS:



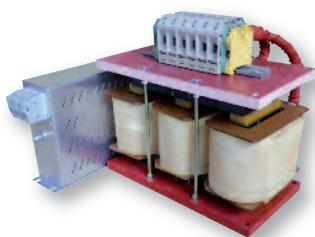
FIN915SFH.(005 - 048).M

FEATURES

- Rated current from 5 to 1100A
- High performance sine wave output
- Eliminates dV/dt and increases motor life
- Ideal for high speed motor - 0 Hz to 10 kHz

BENEFITS

- Terminal blocks up to 880A
- Very compact design
- Available in open frame or enclosure



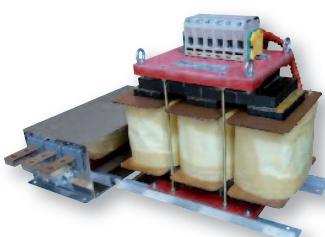
FIN915SFH.(060 - 360).M

MARKETS

- Long cable applications - 2,500m
- Frequency drives and servo drives >75 Hz
- Process plants
- Water treatment plants
- Agriculture

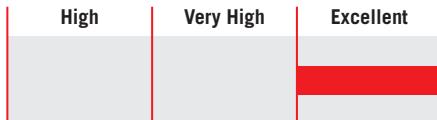
ORDERING CODE

FIN915SF	.100	.M	-N1
Model	Current (A)	Connection	Enclosure
	M = Terminal	N1 = Nema 1	
	V = Screws	N3R = Nema 3R	
	BC = Bus bar		

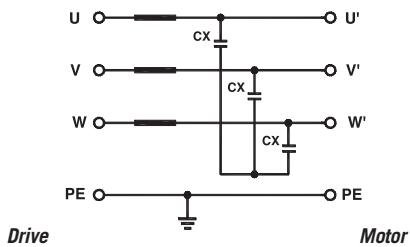


FIN915SFH.(480 - 1100).M

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

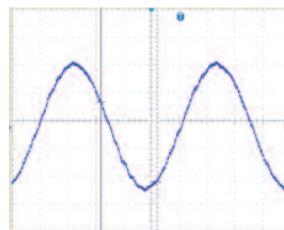
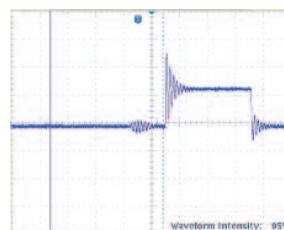
Nominal voltage	0 / 600 Vac
Output frequency	0 Hz - 10 kHz
Rated current	5 to 1100A
Carrier frequency (PWM)	>2 kHz, see table
Ambient temperature	70°C
Altitude	1000 m
Relative humidity	<95% no condensation
Saturation current	4 x Rated Current (Switch ON) 2 x In 10 seconds 1.5 x In 10 minutes 1.5 x Nominal current
IP Protection	IP20 up to 360A IP00 over 480A
Optional	Enclosure, fan, finger safe protection

ELECTRICAL CHARACTERISTICS

FIN915SFH	Rated Current 40°C	Min Switch Freq. (kHz)	Power Loss (W)
.005.M	5	2	50
.010.M	10	2	70
.016.M	16	2	98
.025.M	25	2	105
.036.M	36	2	110
.048.M	48	2	195
.060.M	60	2	220
.075.M	75	2	255
115.M	115	4	420
.180.M	180	4	602
.210.M	210	4	650
.260.M	260	4	701
.360.M	360	6	800
.480.M	480	6	980
.610.M	610	6	1300
.680.M	680	6	1400
.770.M	770	6	2050
.860.M	860	6	2430
.960.M	960	6	2765
.1100.M	1100	6	2915

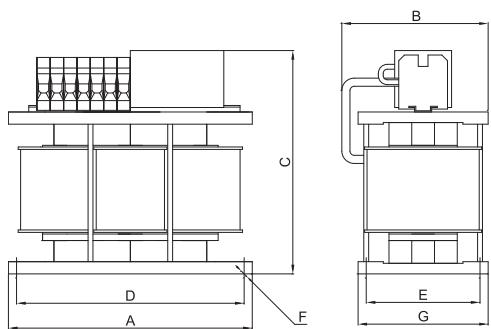
CONNECTIONS

Solid Cable (mm ²)	Stranded Cable (mm ²)	LINE		PE
		Terminal Block Torque (Nm)	Torque (Nm)	
0.2-10	0.2-6	1.2	1.2	
0.2-10	0.2-6	1.2	1.2	
0.2-10	0.2-6	1.2	1.2	
0.2-10	0.2-6	1.2	1.2	
0.2-10	0.2-6	1.8	1.8	
0.2-10	0.2-6	1.8	1.8	
6-35	4-25	4.5	4.5	
6-35	4-25	4.5	4	
10-50	10-50	4	4	
39-95	35-95	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	
35-150	35-150	20	20	

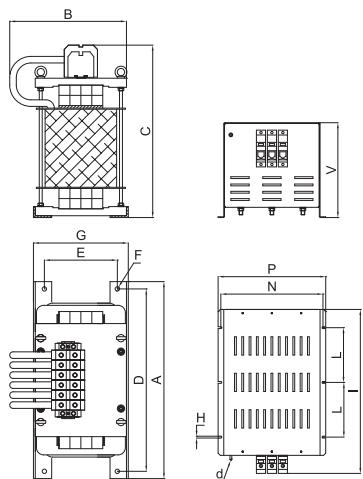
TYPICAL MEASUREMENT


MECHANICAL DIMENSIONS mm

FIN915SFH	A	B	C	D	E	F	G	Weight Kg.	Case
.005.M	260	170	252	240	110	8	138	5	1
.010.M	260	170	252	240	110	8	138	6.5	1
.016.M	260	170	252	240	110	8	138	8	1
.025.M	300	240	265	280	140	8	160	12	2
.036.M	300	240	265	280	140	8	160	14	2
.048.M	300	240	265	280	140	8	160	17	2

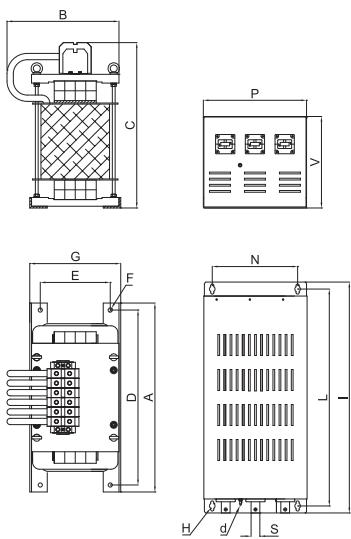
CASE 1, 2


FIN915SFH	A	B	C	D	E	F	G	I	L	N	P	R	d Ø	V	Weight Kg.	Case
.060.M	400	250	335	370	170	12	260	293	100	120	135	5	5	180	30	3
.075.M	540	360	460	500	200	12	260	293	100	120	135	5	5	180	38	3
.115.M	540	360	460	500	200	12	260	389	130	205	220	5	5	260	63	4
.140.M	540	360	460	500	200	12	260	389	130	205	220	5	5	260	80	4
.180.M	540	320	465	500	200	12	260	389	130	205	220	5	5	260	83	4
.210.M	540	320	465	500	200	12	260	450	150	280	295	5	5	260	88	5
.260.M	540	320	465	500	200	12	260	450	150	280	295	5	5	260	110	5
.360.M	540	320	465	500	200	12	260	450	150	280	295	5	5	260	150	5

CASE 3, 4, 5


MECHANICAL DIMENSIONS mm

FIN915SFH	A	B	C	D	E	F	G	I	L	N	P	V	H	d	S	Weight Kg.	Case
.480.M	540	340	475	500	200	12	260	620	660	244	295	262	16	M5	25x10	115	6
.610.M	540	340	475	500	200	12	260	620	660	244	295	262	16	M5	25x10	120	6
.680.M	540	340	475	500	200	12	260	830	790	244	292	292	16	M5	25x10	126	7
.770.M	540	340	475	500	200	12	260	830	790	244	292	292	16	M5	25x10	130	7
.860.M	540	340	475	500	200	12	260	885	830	474	520	292	16	M5	40x20	135	8
.960.M	540	340	475	500	200	12	260	885	830	474	520	292	16	M5	40x20	150	8
.1100.M	540	340	475	500	200	12	260	885	830	474	520	292	16	M5	40x20	200	8

CASE 6, 7, 8




3-phase plus neutral star point snubber with excellent attenuation to reduce dV/dt

Datasheet 3/2019



FIN47SNB.050.1M

FEATURES

- Reduces dV/dt
- Protects motor windings, insulation and bearings
- Remote contact indicator
- Compact dimension due to the parallel installation

MARKETS

- Large motors
- Spindle motors
- Long cable applications with variable frequency drives or servo drives

APPROVALS:



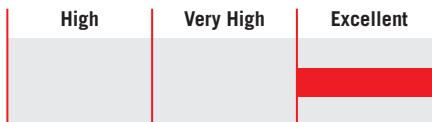
BENEFITS

- Very low power loss
- Available with remote electronic control
- Easy installation
- Only one model for unlimited HP motors

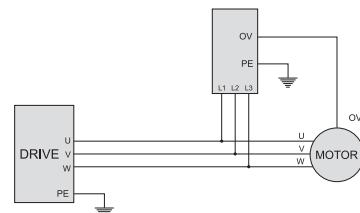
ORDERING CODE

FIN47SNB .050	.1M	.A	MSD1
Model	Impedance	Connection	Fan nominal voltage
	1M = 1 motor	A = 24Vdc	MSD1 at 24Vdc
		B = 24Vac	
	2M = 2 motors	C = 110Vac	MSD2 at 230Vac
		D = 220Vac	

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

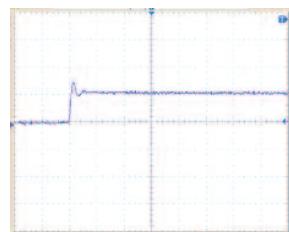
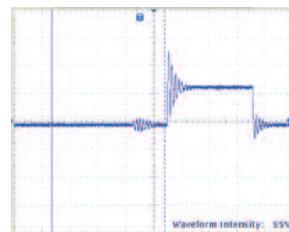
Nominal voltage	0 / 600 Vac
Frequency	50 – 1000 Hz
Rated current	Unlimited
Carrier frequency (PWM)	Not applicable
Max peak voltage phase to phase	3000V
Max peak voltage phase to ground	3500V
Max power dissipation	250W
Fan dissipation	20W
IP protection	IP20
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs.

ELECTRICAL CHARACTERISTICS

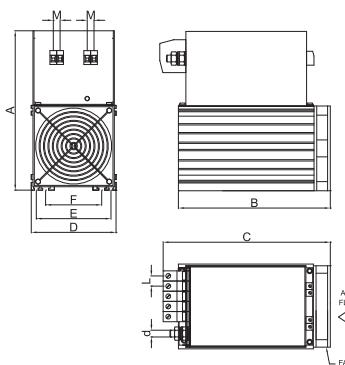
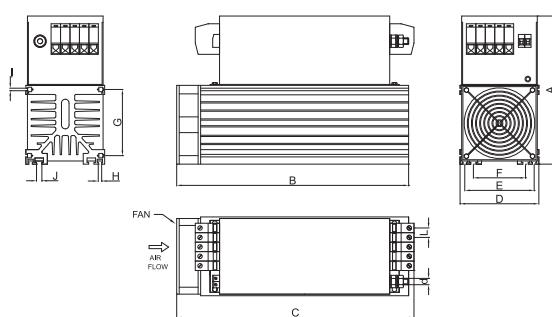
FIN47SNB	Nominal Voltage AC (Vac)	Drive Carrier Frequency (kHz)	Power Loss at 100Hz (W)
.050.1M	600	<5	250

CONNECTIONS

LINE		PE		
Solid Cable (mm ²)	Stranded Cable (mm ²)	Terminal Torque (Nm)	d (mm)	Torque (Nm)
10 - 50	10 - 50	4.0	M10	6

TYPICAL MEASUREMENT

MECHANICAL DIMENSIONS mm

FIN47SNB	A	B	C	D	E	F	G	H	I	J	M	L	d	Weight Kg.	Case
.050.1M.X.Y	235	167	246.5	125	110	83	125	8.5	4	13.5	10	15	M10	5	1
.050.2M.X.Y	235	368	376.5	125	110	83	105	5.4	4	8.5	-	15	M10	10	2

CASE 1

CASE 2




Star point snubber with excellent attenuation to reduce dV/dt

Datasheet 3/2019



FINSTP.(068 - 100).M100

FEATURES

- Reduces dV/dt star point -PE
- Protects motor windings, insulation and bearings
- Remote contact indicator
- Compact dimension due to the parallel installation

MARKETS

- Large motors
- Spindle motors
- Long cable applications with variable frequency drives or servo drives

APPROVALS:

UL508
CSA C22.2
E480443

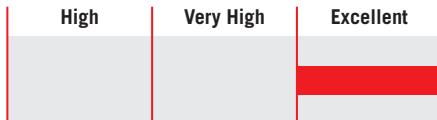
BENEFITS

- Very low power loss
- Over temperature protection
- Easy installation
- Only one model for unlimited HP motors

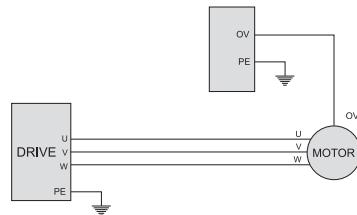
ORDERING CODE

FINSTP	.068	.M100	.A
Model	Impedance	-	Fan nominal voltage
			A = 24Vdc
			B = 24Vac
			C = 110Vac
			D = 220Vac

ATTENUATION INDICATOR



ELECTRIC DIAGRAM



TECHNICAL SPECIFICATIONS

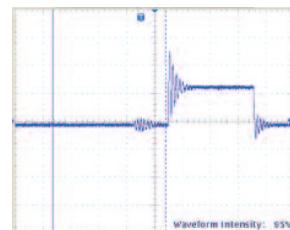
Nominal voltage	0 / 600 Vac
Frequency	50 – 1000 Hz
Rated current	Unlimited
Carrier frequency (PWM)	Not applicable
Max peak voltage phase to phase	3000V
Max peak voltage phase to ground	3500V
Max power dissipation	250W
Fan dissipation	20W
IP protection	IP20
Climatic class	-40 / +85° C
MTBF at 40°C	250.000 Hrs.

ELECTRICAL CHARACTERISTICS

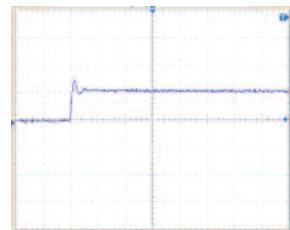
FINSTP	Nominal Voltage AC (Vac)	Drive Carrier Frequency (kHz)	Power Loss at 100Hz (W)
.068.M100	600	<5	200
.100.M100	600	<5	200

CONNECTIONS

LINE			PE
Solid Cable (mm²)	Stranded Cable (mm²)	Terminal Block Torque (Nm)	Torque (Nm)
10-50	10-50	4.0	6
10-50	10-50	4.0	6

TYPICAL MEASUREMENT


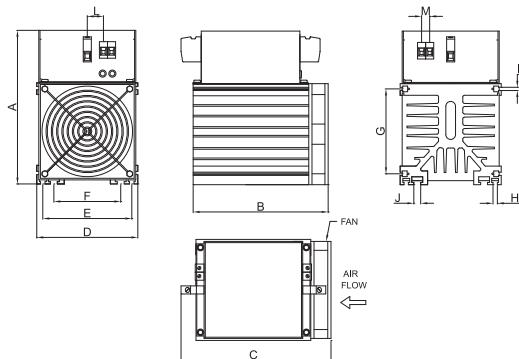
Typical measurement of dV/dt without snubber installed



Typical measurement of dV/dt with snubber installed

MECHANICAL DIMENSIONS mm

FINSTP	A	B	C	D	E	F	G	H	I	J	M	L	Weight Kg.	Case
.068.M100	190	167	185.5	125	110	83	105	5.4	4	8.5	10	20	4	1
.100.M100	190	167	185.5	125	110	83	105	5.4	4	8.5	10	20	4	1

CASE 1




Datasheet 3/2019

High permeability toroid and ferrite core to reduce common mode noise

APPROVALS:



**FINTR.(3600 - 14000)
FINFE.13**

FEATURES

- Insulation housing included
- FINTR with high permeability

BENEFITS

- Easy installation
- Ideal for radiated emission tests for the EN61000-6-4 Standard

MARKETS

- Indoor and outdoor applications

ORDERING CODE

FINTR .4900
Model
TR = Toroid Size
FE = Ferrite

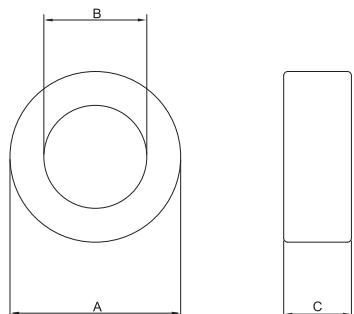
FINTR	Permeability μ
.3600	5000
.4900	10000
.6300	10000
.10000	5500
.14000	5500

MECHANICAL DIMENSIONS mm

FINTR	A	B	C	Weight Kg.	Case
.3600	37	22	16	0.04	1
.4900	49	34	16	0.08	1
.6300	63	38	25	0.25	1
.10000	102	66	15	0.36	1
.14000	140	106	25	0.80	1

FINFE	A	B	C	D	Weight Kg.	Case
.13	31	32	13	33	0.1	2

CASE 1



CASE 2

